



SAFETY DATA SHEET

SDS No. 36AEU

Revision Date: December 13, 2022 Version: 1.0
According to Regulation (EC)
No. 1907/2006 as amended

Section 1 - Identification of the substance/mixture and of the company/undertaking

- 1.1 Product Identifier**
Trade Name: Part A: EpoxAcast 690 Clear Epoxacast 692
- 1.2 Relevant identified uses of the substance or mixture and uses advised against**
General Use: Epoxy Curative
Restrictions on Use: None known
- 1.3 Details of the supplier of the safety data sheet:**
Company: Smooth-On, Inc.,
5600 Lower Macungie Rd., Macungie, PA 18062, USA
Telephone: Phone (610) 252-5800
E-mail address of person responsible for the SDS: Visit our website at www.smooth-on.com or email sds@smooth-on.com
- 1.4 Emergency Contact:** Chem-Tel Domestic: 800-255-3924 International: 813-248-0585

Section 2 – Hazard(s) Identification

2.1 Classification of the substance or mixture:

Classification (REGULATION (EC) No 1272/2008) as amended

- H315** Skin corrosion/irritation Category 2
- H317** Skin Sensitization – Category 1
- H319** Serious eye damage/eye irritation Category 2
- H411** Hazardous to the aquatic environment, long-term hazard – Category 2

For the full text of the H-Statements mentioned in this Section, see Section 16

2.2 Label elements, including precautionary statements

Labelling (REGULATION (EC) No 1272/2008) as amended



Pictogram(s):
Signal word: Warning

Health Hazards

- H315 Causes skin irritation.
- H317 May cause an allergic skin reaction.
- H319 Causes serious eye irritation.
- H411 Toxic to aquatic life with long lasting effects

Prevention Precautions

- P261 Avoid breathing dust/fume/gas/mist/vapors/spray.
- P260 Do not breathe dust/fume/gas/mist/vapours/spray.

P264	Wash with soap and water thoroughly after handling.
P272	Contaminated work clothing should not be allowed out of the workplace.
P273	Avoid release to the environment.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P302+P352	IF ON SKIN: wash with plenty of water.
P333+P313	IF SKIN irritation occurs: Get medical advice/attention.
P363	Wash contaminated clothing before reuse.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTER or doctor/physician.
P362	Take off contaminated clothing.
P391	Collect spillage.
P501	Dispose of contents/container according to local, state and federal laws.

Supplemental Hazard Statements:

None

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Section 3 - Composition / Information on Ingredients**3.1 Substances/Mixtures****Hazardous ingredients according to Regulation (EC) No 1272/2008**

Chemical name	Classification	CAS-No.	Concentration (% wt)
Oxirane, 2,2'-((1-methylethylidene)bis(4,1-phenyleneoxymethylene))bis-, homopolymer	Skin corrosion/irritation Category 2 Skin Sensitization – Category 1 Serious eye damage/eye irritation Category 2 Hazardous to the aquatic environment, long-term hazard – Category 2	25085-99-8 EC: 600-013-7	25 – 100

For the full text of the H-Statements mentioned in this Section, see Section 16.

Section 4 - First Aid Measures**4.1 Description of first aid measures****Inhalation**

Remove source(s) of contamination and move victim to fresh air. If breathing has stopped, give artificial respiration, then oxygen if needed. Contact physician immediately.

Eye Contact

Flush eyes with plenty of water. If irritation persists, seek medical attention.

Skin Contact

In case of skin contact, wash thoroughly with soap and water.

Ingestion

Do not induce vomiting unless instructed by a physician. Never give anything by mouth to an unconscious person.

4.2 Most important symptoms and effects, both acute and delayed

None known.

4.3 Indication of any immediate medical attention and specific treatment needed

Section 5 - Fire-Fighting Measures

5.1 Extinguishing Media

Water Fog, Dry Chemical, and Carbon Dioxide Foam

5.2 Special hazards arising from the substance or mixture

None known.

5.3 Advice for firefighters

Use water spray to cool fire-exposed surfaces and to protect personnel. Shut off "fuel" to fire. If a leak or spill has not ignited, use water spray to disperse the vapors. Either allow fire to burn under controlled conditions or extinguish with foam or dry chemical. Try to cover liquid spills with foam. Because fire may produce toxic thermal decomposition products, wear a self-contained breathing apparatus (SCBA) with a full-face piece operated in pressure demand or positive-pressure mode.

Section 6 - Accidental Release Measures

6.1 Personal precautions, protective equipment and emergency procedures

Only properly protected personnel should remain in the spill area; dike and contain spill. Stop or reduce discharge if it can be done safely.

6.2 Environmental precautions

Stop spill/release if it can be done safely. Prevent spilled material from entering sewers, storm drains or unauthorized drainage systems and natural waterways by using sand, earth, or other appropriate barriers. No special environmental precautions required.

6.3 Methods and material for containment and cleaning up

Put on appropriate protective gear including approved self-contained breathing apparatus, rubber boots and heavy rubber gloves. Dike and contain spill; absorb or scrape up excess into suitable container for disposal; wash area with dilute ammonia solution. Stop or reduce discharge if it can be done safely.

6.4 Reference to other sections

See Section 3 for list of Hazardous Ingredients; Sections 8 for Exposure Controls; and Section 13 for Disposal.

Section 7 - Handling and Storage

7.1 Precautions for safe handling

Use good general housekeeping procedures. Wash hands after use. Do not get in eyes, on skin or on clothing. Do not breathe vapors or mists. Use good personal hygiene practices.

7.2 Conditions for safe storage, including any incompatibilities

Keep container(s) tightly closed and properly labeled. Store in cool, dry, well ventilated place away from heat, direct sunlight, strong oxidizers and any incompatibles. Store in approved containers and protect against physical damage. Keep containers securely sealed when not in use. Indoor storage should meet local standards and appropriate fire codes. Containers that have been opened must be carefully resealed to prevent leakage. Empty containers retain residue and may be dangerous. Avoid water contamination.

7.3 Specific end use(s)

These precautions are for room temperature handling. Other uses including elevated temperatures or aerosol/spray applications may require added precautions.

Section 8 - Exposure Controls / Personal Protection**8.1 Control parameters:****Derived No Effect Level (DNEL) according to Regulation (EC) No. 1907/2006:**

None defined.

Predicted No Effect Concentration (PNEC) according to Regulation (EC) No. 1907/2006:

None defined.

8.2 Exposure controls:**Engineering measures**

Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.

Personal protective equipment**Eye protection**

Face shield and safety glasses Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).

Hand protection

Handle with gloves. Gloves must be inspected prior to use. Use proper glove removal technique (without touching glove's outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good laboratory practices. Wash and dry hands.

The selected protective gloves have to satisfy the specifications of EU Directive 89/686/EEC and the standard EN 374 derived from it.

Skin and body protection

Complete suit protecting against chemicals. The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace.

Respiratory protection

Where risk assessment shows air-purifying respirators are appropriate use a full-face respirator with multi-purpose combination (US) or type ABEK (EN 14387) respirator cartridges as a backup to engineering controls. If the respirator is the sole means of protection, use a full-face supplied air respirator. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).

Protective measures

Ensure that eye flushing systems and safety showers are located close to the working place.

Section 9 - Physical and Chemical Properties

9.1 Information on basic physical and chemical properties:

Appearance:	Grey to Black paste	Vapor pressure:	No data
Color Intensity:	Light	Vapor density (Air=1):	No data
Odor:	Mild order	Evaporation rate:	No data
pH:	Not Relevant (Insoluble in Water)	Solubility in water:	Insoluble
Flash Point:	277°F	Specific Gravity (H₂O=1, at 4 °C):	1.0 – 1.2
Melting / freezing point:	No data	Relative density:	No data
Low / high boiling point:	No data	Decomposition temperature:	No data
Upper flammability limits:	No data	Viscosity:	No data

Section 10 - Stability and Reactivity

10.1 Reactivity

No hazardous reactions if stored and handled as prescribed/indicated., No corrosive effect on metal. Not fire propagating.

10.2 Chemical stability

These products are stable at room temperature in closed containers under normal storage and handling conditions.

10.3 Possibility of hazardous reactions

Hazardous polymerization cannot occur

10.4 Conditions to avoid

None known

10.5 Incompatible materials

Strong bases and acids

10.6 Hazardous decomposition products

Thermal oxidative decomposition can produce carbon oxides, gasses/vapors, and traces of incompletely burned carbon compounds.

Section 11- Toxicological Information

11.1 Information on toxicological effects:**Acute Toxicity:**

Oxirane, 2,2'-((1-methylethylidene)bis(4,1-phenyleneoxymethylene))bis-, homopolymer 25085-99-8

LD50 Oral: >15,000 mg/kg (rat)

LD50 Dermal: >23,000 mg/kg (rabbit)

Skin Corrosion/Irritation

Causes skin irritation.

Serious Eye Damage/Irritation

Causes serious eye irritation.

Respiratory/Skin Sensitization

May cause an allergic skin reaction.

Germ Cell Mutagenicity

Based on available data the classification criteria are not met.

Carcinogenicity

Based on available data the classification criteria are not met.

Reproductive Toxicity

Based on available data the classification criteria are not met.

Specific Target Organ Toxicity – Single Exposure

Based on available data the classification criteria are not met.

Specific Target Organ Toxicity – Repeated Exposure

Based on available data the classification criteria are not met.

Aspiration Hazard

Based on available data the classification criteria are not met.

Potential Health Effects – Miscellaneous

No data

Section 12 - Ecological Information**12.1 Toxicity**

No data available

12.2 Persistence and Degradability

No data available

12.3 Bioaccumulative Potential

No data available

12.4 Mobility in Soil

No data available

12.5 Results of PBT and vPvB assessment

No data available

12.6 Other Adverse Effects

No data available

Section 13 - Disposal Considerations**13.1 Waste treatment methods****Product**

Offer surplus and non-recyclable solutions to a licensed disposal company.

Contaminated packaging

Dispose of as unused product.

Section 14 - Transport Information

- 14.1 UN number:** none
- 14.2 UN proper shipping name:** none
- 14.3 Transport hazard class(es):** not applicable
- 14.4 Packing group:** not applicable
- 14.5 Environmental hazards:** none known
- 14.6 Special precautions for user:** none known
- 14.7 Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code:** not applicable

Section 15 - Regulatory Information**15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**

This safety datasheet complies with the requirements of Regulation (EC) No. 1907/2006 and EC No. 2020/878.

Regulation (EC) No 649/2012 of the European Parliament and the Council concerning the export and import of dangerous chemicals : Not applicable

REACH - Candidate List of Substances of Very High Concern for Authorization (Article 59). : Not applicable

REACH Annex XIV: REACH Authorization List : Not applicable

REACH Annex XVII: REACH Restricted Substance List : Not applicable

Regulation (EC) No 2019/1021 on substances that deplete the ozone layer : Not applicable

Regulation (EC) No 850/2004 on persistent organic pollutants : Not applicable

15.2 Chemical safety assessment

No chemical safety assessment has been carried out for this substance/mixture by the supplier.

16 - Other Information

Revision Date: September 21, 2020 Version: 1.0

Full text of H-Statements referred to under Sections 2 and 3.

- H315** Skin corrosion/irritation Category 2
- H317** Skin Sensitization – Category 1
- H319** Serious eye damage/eye irritation Category 2
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Abbreviations and acronyms

ATE - Acute Toxicity Estimate; CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008; REACH - Registration, Evaluation, Authorisation and Restriction of Chemicals Regulation (EC) No 1907/2006; EINECS - European Inventory of Existing Commercial Chemical Substances
ELINCS - European List of Notified Chemical Substances; CAS# - Chemical Abstract Service number; PPE - Personal Protection Equipment; Kow - octanol-water partition coefficient; DNEL - Derived No Effect Level; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); NOEC - No Observed Effect Concentration; PNEC - Predicted No Effect Concentration; RMM - Risk Management Measure; OEL - Occupational Exposure Limit; PBT - Persistent, Bioaccumulative and Toxic; vPvB - Very Persistent and Very Bioaccumulative; STOT - Specific Target Organ Toxicity; CSA - Chemical Safety Assessment; EN - European Standard; UN - United Nations; ADR - European Agreement concerning the International Carriage of Dangerous Goods by Road; IATA - International Air Transport Association; IMDG - International Maritime Dangerous Goods; RID - Regulations concerning the International Carriage of Dangerous Goods by Rail; WGK - Water Hazard Class

Disclaimer

The information contained in this Safety Data Sheet (SDS) is considered accurate as of the version date. However, no warranty is expressed or implied regarding the accuracy of the data. Since the use of this product is not within the control of Smooth-On Inc., it is the user's obligation to determine the suitability of the product for its intended application and assumes all risk and liability for its safe use.